

# ELECRAFT KIO2 AUX I/O MODULE

## Assembly and Operating Instructions

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### Introduction

The KIO2 option allows the K2 to be remote-controlled by a computer. It also provides a number of useful signals for interfacing the K2 to other equipment. With the KIO2 option and a small lap-top computer, the K2 becomes a highly integrated field contesting or DXpedition station.

Many transceivers with serial interfaces provide only logic-level (TTL) signals, so that connection to a computer requires an external RS-232 converter. In contrast, the KIO2 provides true RS-232 signal levels. It also adds very little to the K2's receive-mode current drain.

RS-232 interfaces are often significant sources of RFI (radio frequency interference), which can degrade receiver performance. This is because most RS-232 driver circuits use a 20-200 kHz square-wave RC oscillator to generate the negative DC voltage needed for signal drivers. To minimize RFI, the KIO2's serial interface provides an HF crystal oscillator (operating well outside of any ham band) to generate the negative driver voltage.

In addition to the serial interface, the KIO2 includes an AuxBus output and +12 VDC for use with small external accessories, as well as signals for controlling an external power amplifier. All signals are RF-filtered. Shielded cable and all connectors needed for connection to the computer are provided in the kit.

### Specifications

#### RS-232 Interface

Data Rate and format	4800 baud, 8 data bits, no parity, 2 stop bits
Handshaking	None
ESD protection	+/- 15 kV; signal lines RF filtered and shielded
Current Drain	5 to 10 mA (typ.)
Size (KIO2 PC board)	1.5" (L) x 1.5" (D) x 0.5" (H) (3.8 x 3.8 x 12 cm)



**Caution:** Some components in this kit can be damaged by static discharge. Before handling any transistors or integrated circuits, always put on an anti-static wrist strap or touch any grounded, unpainted metal surface.

## Parts Inventory



The table below lists all parts in the kit. Refer to the K2 manual parts lists for parts photographs.

Ref.	Description	Part No.	Qty
<b>Components on the KIO2 PC board</b>			
C14	Capacitor, 56 pF ("56" or "560")	E530076	1
C10	Capacitor, 120 pF ("121" or "120")	E530077	1
C1, C2, Ctxd	Capacitor, .001 $\mu$ F ("102"); Ctxd used on Control Board	E530074	3
C3-C7,C9,C11,C13	Capacitor, .01 $\mu$ F ("103")	E530019	8
C12, C15	Capacitor, 0.1 $\mu$ F ("104")	E530020	2
C8	Capacitor, 10 $\mu$ F low-profile electrolytic	E530045	1
D1-D4	Diode, 1N4148	E560002	4
J1	9-pin female "D" connector (DB9F)	E620048	1
J2	Connector not used; wires will be soldered at this location	-	0
L1	RF choke, subminiature, 15 $\mu$ H (BRN-GRN-BLK)	E690012	1
L2, L3, L4	RF choke, subminiature, 100 $\mu$ H (BRN-BLK-BRN)	E690013	3
L5	Toroidal inductor, FT23-43 core (dark gray); see text	E680004	1
Q1	Transistor, J310	E580012	1
R1	Resistor, 3.9 k, 1/4 watt, 5% (ORG-WHT-RED)	E500009	1
R2	Resistor, 47 ohms, 1/4 watt, 5% (YEL-VIO-BLK)	E500019	1
U1	IC, MAX1406CPE (alt: LT1039CN16)	E600036	1
U2	IC, voltage regulator, 78L05	E600029	1
X1	Crystal, low-profile, 16.289 MHz ("S162" or similar label)	E660014	1
<b>Components on the AUX2 PC board</b>			
C2	Capacitor, .01 $\mu$ F ("103")	E530019	1
C1	Capacitor, 0.1 $\mu$ F ("104")	E530020	1
J1	Conn., 10-pin (total), dual-row female, 0.1" spacing	E620045	1
J2	Connector not used; wires will be soldered at this location	-	0
L1	RF choke, subminiature, 15 $\mu$ H (BRN-GRN-BLK)	E690012	1
P1	Conn., 10-pin (total), dual-row male, 0.1" spacing	E620040	1
<b>Hardware and Miscellaneous</b>			
MISC	KIO2 PC board	E100125	1
MISC	AUX2 PC board	E100026	1
MISC	9-pin female "D" connector (DB9F)	E620048	1
MISC	9-pin male "D" connector (DB9M)	E620049	1
MISC	DB9 backshell assembly w/hardware	E620050	2
MISC	8-conductor shielded cable	E760014	2 ft.
MISC	4-conductor shielded cable	E760009	15 ft.
HDWR	Hex standoff, male/fem., 4-40 x 3/16" (qty. incl. 1 spare)	E700052	3
HDWR	Nut, 4-40, brass (qty. includes 1 spare)	E700051	3
MISC	Enamel wire, #26 Thermaleze, RED	E760002	2 ft.
MISC	Hookup wire, green	E760008	1 ft.
MISC	Cable ties, 3 inch (7.6 cm)	E980002	3

## Firmware Requirements

To use the KIO2, you'll need main microcontroller firmware revision **2.01** or later (the main microcontroller is U6 on the K2 Control board). If you received new firmware as an upgrade, you can install it now, or at the point indicated in this manual (page 10). To check your firmware revision, hold any switch when powering up the K2. When you release the switch, the revision will be shown on the LCD.

## KIO2 PC Board Assembly



**A fine-point, temperature-controlled soldering iron (700-800 degrees F maximum) is required to assemble the PC boards. A higher-wattage iron or one with a wide tip may damage components, pads, or traces. We also recommended the use of a Panavise (or equivalent bench vise) and an illuminated magnifying glass to facilitate PCB and connector assembly.**



Install components only in the order described below. Double-check all values before soldering, since removing parts from double-sided PC boards can be difficult.

- There are three 9-pin "D" connectors (type DB9F) supplied with the kit, two female and one male. The two types both have solder cup terminations on one side. On the other side, the male connectors have pins while the females have sockets. Locate one of the **female** connectors for use at J1 on the KIO2 board.
- Locate two male/female hex standoffs and two brass nuts. Temporarily insert the standoffs through J1 from the socket side, and secure them *hand-tight only* with the brass nuts as shown in Figure 1 (A).

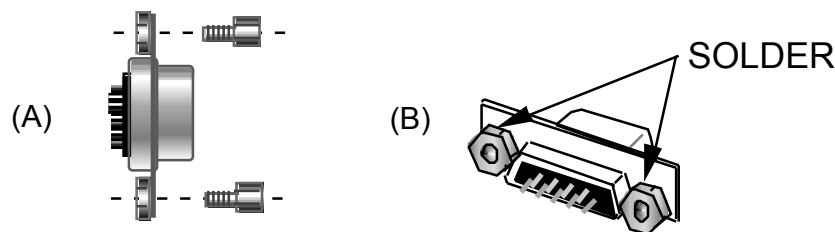


Figure 1

- Clamp J1 into a padded vise with the brass nuts facing up. An alternative is to temporarily attach J1 to the K2 top cover in its intended location, labeled "AUX I/O." Either method will hold J1 firmly while soldering in the next step.
- Solder the brass nuts to the D-connector (J1) at the locations shown in Figure 1 (B). This is best accomplished by using the tip of your soldering iron to heat both the nut and flat portion of J1 at the same time. If you cannot melt solder onto the brass nut after heating this junction for about 8-10 seconds, use a larger iron. Avoid overheating the connector, which could melt the plastic surrounding the solder cups.

- Allow J1 and the brass nuts to cool, then remove the assembly from the vise.
- Carefully remove the two hex standoffs. The nuts should remain firmly attached to J1. **Note:** If the nuts should become loose during later assembly steps, they can be re-attached with the KIO2 in place.
- Locate the larger of the two PC boards, labeled "KIO2" along one edge of the board. This is the top side of the board. Flip the board over, so that the side with the "ELECRAFT" label is facing up.



In the following step, J1 may be a very tight fit onto the edge of the PC board. Press it on firmly, but be careful not to bend any of the solder-cup pins.

- Press J1 (with the nuts attached) onto the notched edge of the KIO2 board as shown in Figure 2. *There must be no gap between J1's plastic body and the edge of the board.* The bottom side of the board has four pads, corresponding to the row of 4 pins on J1. The other side has 5 pads, matching J1's 5-pin row. Each solder-cup pin should be lined up as closely as possible with the center of its pad. Do not solder yet.

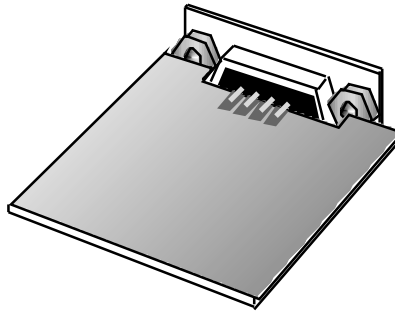


Figure 2

**Note:** If you have a padded vise with wide jaws, such as a PC board vise, you can use it to hold J1 firmly against the edge of the PC board.

- Make sure J1 is perpendicular to the board before soldering. Solder just one pin to its corresponding pad, using a minimum of solder.
- Re-check the position of J1. It must be pushed all the way on, and should be perpendicular to the board. Then solder the remaining pins of both rows.
- Install D1 (1N4148) on the bottom side of the board, pre-forming the leads to fit the given location. **The cathode end of the diode, which has a band (or the widest band), must be oriented towards the banded end of the component outline.** Solder D1, using a soldering time of about 1-2 seconds per lead.
- Trim D1's leads as short as possible on the top side of the board after soldering.
- Install D2, D3, and D4 in the same manner as D1. **Note: D2's banded end faces the opposite direction of the other three diodes.**

- Install C14 (56 pF), located near the "ELECRAFT" label. It must be seated as far down onto the PC board as it can go, with no lead length exposed between the capacitor body and the board. **Small capacitors are fragile. Do not pull on the leads, and keep soldering time to about 1-2 seconds per lead.**
- Install electrolytic capacitor C8. Orient the capacitor's positive lead towards the (+) mark near the component outline. C8 must be fully seated on the board before soldering.
- Install R1 (3.9 k, ORG-WHT-RED) and R2 (47 ohms, YEL-VIO-BLK).
- Install crystal X1. Make sure it is flat against the board before soldering. Use a minimum of solder.
- Locate the ground pad near X1, identified by a small arrow between X1's leads on the top side of the board. Insert a discarded component lead through this pad, then fold it over the top of X1. Solder this lead at the ground pad, then solder it to the crystal can. Avoid overheating the crystal.
- Install the capacitors listed below on the top side of the board. When soldering, be very careful not to touch adjacent components.

\_\_ C1, \_\_ C2, .001  $\mu$ F (102)  
 \_\_ C3, \_\_ C4, \_\_ C5, \_\_ C6, \_\_ C7, \_\_ C9, \_\_ C11, \_\_ C13, .01  $\mu$ F (103)  
 \_\_ C10, 120 pF (120 or 121)  
 \_\_ C12, \_\_ C15, 0.1  $\mu$ F (104)

- Install the RF chokes listed below. **These miniature RF chokes are very fragile. Do not pull on the leads, and keep soldering time to a minimum.**

\_\_ L1, 15  $\mu$ H (BRN-GRN-BLK)  
 \_\_ L2, \_\_ L3, \_\_ L4, 100  $\mu$ H (BRN-BLK-BRN)



**Touch a grounded, unpainted metal surface before handling ICs or transistors.**

- Install U1 (MAX1406CPE or LT1039CN16). The notched or dimpled end of the IC must be aligned with the notched end of the component outline (pin 1 can be identified by the round pad on the PC board). There is no need to trim the leads of U1.
- Install Q1 (J310) and U2 (78L05), but do not solder yet.
- Verify that Q1 and U2 are mounted in the correct locations, then solder.

- Wind 12 turns of #26 red enamel wire (7", 18 cm) on the FT23-43 toroid core (L5) as shown in Figure 3. Avoid scraping the wire against the core as you wind. The turns should occupy 80-90% of the core.

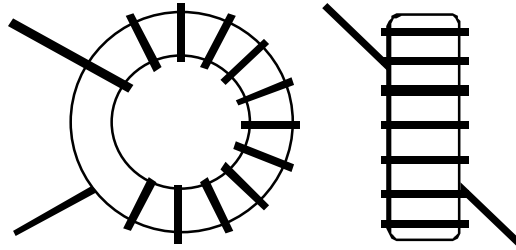


Figure 3

- Trim the leads of L5 to about 1/2" long. Remove **all** of the enamel coating to within about 1/16"-1/8" of the core, using a soldering iron to heat-strip the thermaleze wire. (An alternative is to use sandpaper.) Tin the leads, and make sure they appear clean and shiny.
- Install and solder the toroid vertically as indicated by L5's component outline.
- On the top side of the board, to the left of C7, you'll find a small arrow. This arrow identifies a pad for use in grounding the case of J1 (the DB9 connector). Insert a discarded component lead into this hole from the top side of the board, then solder it at this pad.
- Fold the free end of this ground lead over the top of the DB9 connector case, keeping it well away from J1's pins. Solder the ground lead to the DB9 case. Trim excess lead length on both sides of the board.

### AUX2 PC Board Assembly

- Locate the smaller PC board, labeled "AUX2" on the bottom side.
- On the top side of the board, install the following components:
  - \_\_ C1 (0.1  $\mu$ F, "104")    \_\_ C2 (.01  $\mu$ F, "103")    \_\_ L1 (15  $\mu$ H, BRN-GRN-BLK).
- On the bottom side, install J1, a 10 pin **female** connector. Make sure J1 is flush with the board, then solder one pin only on the top side.
- If J1 is not flush with the board, re-heat the soldered pin while pushing down on the connector.
- Solder the remaining pins of J1.
- On the top side, install P1 (10-pin male connector). Make sure it is flush with the board, then solder.

## KIO2 to AUX2 Cable Assembly

☐ Locate the 8-conductor shielded cable. This cable will be used to connect the KIO2 board to the AUX2 board as shown in Figure 4. Refer to this illustration during the next several assembly steps.

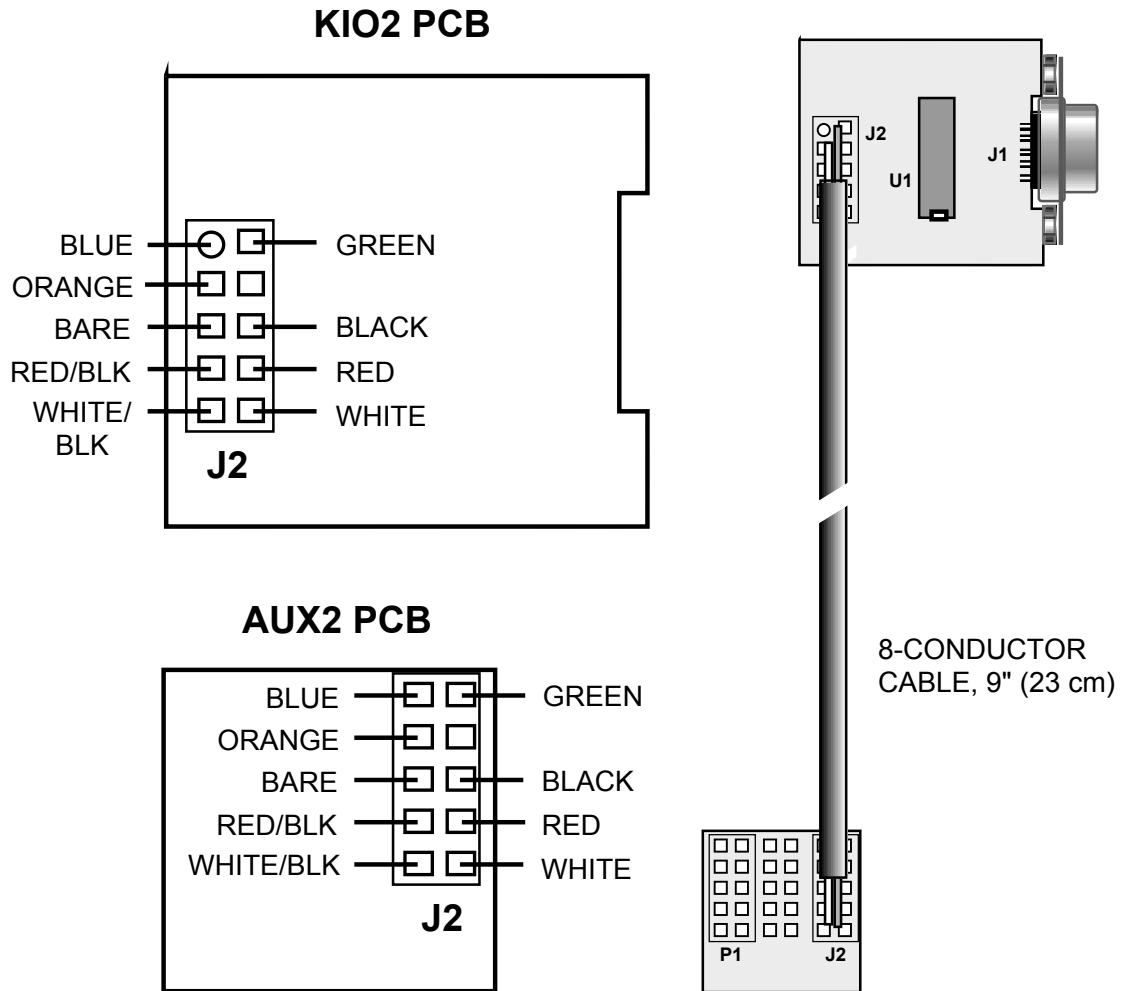


Figure 4

- Cut a 9" (23 cm) length of the 8-conductor cable. **Note:** 2 feet (60 cm) of the 8-conductor is supplied. The extra cable can be used to make a replacement if the original becomes damaged.
- Carefully remove 3/4" (2 cm) of the outer gray jacket from the cable. To avoid nicking the individual conductors, proceed slowly, using a sharp tool to cut around the circumference of the jacket. It is OK to cut through the foil shield, which will be discarded.
- Peel off and discard the thin foil shield surrounding the individual wires.



**In the steps that follow you'll be removing insulation from all wires in the cable. If you attempt to hold the individual wires with long-nose pliers during stripping, you may damage their insulation or pull the wires out of the jacket. An alternative method is given in the following step.**

- Temporarily make a single knot in the middle of the 8-conductor cable. It should look like a pretzel, with a diameter of about 1" (2.5 cm). The knot will apply tension to keep the wires from slipping out.
- Choose any one of the eight insulated wires. Carefully remove 3/16" (5 mm) of insulation from one end. Avoid nicking the stranded copper wires with the stripping tool.
- Tightly twist the exposed strands of this wire together, then tin the strands using a **very small amount** of solder. Use just enough to keep the wires from coming unraveled. Any more than this may make the wire impossible to insert into the hole provided on the PC board.
- Test the wire you just prepared to see if it will fit into one of the holes provided on the KIO2 board, at J2. If it does not fit, you either did not twist the strands together cleanly, or you applied too much solder.
- Strip 3/16" (5 mm) of insulation from each remaining insulated wire, at both ends of the cable.
- Twist and tin the strands of each wire as you did above.
- Twist and tin the strands of the bare wire. As with the other wires, use a minimum of solder.
- Untie the knot in the cable.
- If a small vise is available, clamp the KIO2 board into it in the orientation shown in Figure 4. Otherwise you can lay the board on your work bench. **Be careful not to damage crystal X1 or other components when clamping the board into a vise.**



**CAUTION: Before proceeding, make sure you have the KIO2 board in the orientation shown: J2's label and outline should be to the left, and the DB9 connector should be to the right. A connector will not be used for J2; the wires will be soldered in place.**

- The RED and RED/BLK wires in the cable, as well as the WHITE and WHITE/BLK wires, may be confused during assembly because the black stripes on the RED/BLK and WHITE/BLK wires are not very prominent. To avoid confusing the striped and non-striped wires, separate out the *striped* wires only and mark them with a heavy black dot using a felt pen.

- Using long-nose pliers, insert the wires of one end of the cable into the holes of J2 on the top side of the KIO2 board (Figure 4). Insert the wires in this order: BLUE (pin 1--**round** pad), GREEN (2), ORANGE (3), BARE (5), BLACK (6), RED/BLACK (7), RED (8), WHITE/BLACK (9), WHITE (10). Be sure to match the wire colors to their associated pads as shown. Note that the dual-row connectors have their pins numbered left to right and top to bottom, which is different from IC pin numbering.
- Turn the KIO2 board over. Bend the wires slightly so they won't fall out. Solder the wires (about 1-2 seconds per wire--excessive heat could damage the insulation). Trim off excess lead length.
- When all wires are soldered, examine the solder joints carefully. All joints should be clean and shiny, with no solder bridges.
- Clamp the AUX2 PC board into a vise or place it on the work bench, using the exact orientation shown in Figure 4. Connector P1 should be at left, and the pads for J2 should be at right. A connector will not be used at J2. As before, the wires will be soldered into position here.
- Insert the wires of the free end of the cable into the holes of J2 on the AUX2 board (Figure 4). Insert the wires in the same order as you did on the KIO2 board: BLUE (pin 1), GREEN (2), ORANGE (3), BARE (5), BLACK (6), RED/BLACK (7), RED (8), WHITE/BLACK (9), WHITE (10).
- Turn the AUX2 board over. Carefully solder and trim the wires. Note: The wires must be trimmed as close to the bottom of the AUX2 board as possible. This will prevent shorting to the voltmeter connector on the K2 Control board.
- Once all wires are soldered, check for (and correct) any cold solder joints or solder bridges.

## K2 Control Board Preparation

- Make sure the K2's power is turned OFF. If the battery is installed, put its switch in the OFF position.
- Remove the 6 top cover screws shown on page 77 of the Rev. C K2 manual (Figure 7-6). Carefully lift off the top cover and set it to the right, being careful not to short the battery terminals to the case (if applicable). Disconnect the speaker and all top-cover option connectors.



**If you have both the KBT2 (internal battery) and KAT2 (ATU) options installed, you should make sure that their 2-pin connectors are visually distinguished in some manner. Otherwise, you might reverse them during re-assembly, damaging one or more components.** As of this writing, the KBT2 12V connector was to be replaced with a different type of connector. If your KBT2's 12V connector is the same type used for the KAT2 RF connector, you should use paint, nail polish, tape, or labels of some type to make the two connectors easy to tell apart. For example, you could dab red model paint onto both the male and female KBT2 12V connectors.



**Touch a grounded, unpainted metal surface before handling the Control board in the following steps.**























## Connecting Other Equipment to the KIO2

The KIO2's 9-pin connector provides a number of signals in addition to those needed for the RS-232 serial interface (Table 2). **Note:** Use pin 1 as the electrical ground for any external devices. Pin 5 should only be used as the RS-232 ground return to the computer.

**Table 2.** KIO2 Signal Descriptions.

J1 Pin	Signal Description	Notes
1	Chassis Ground	RF/DC ground (use pin 5 for RS-232 signal ground)
2	TxD	RS-232 data from K2 to computer (RF filtered)
3	RxD	RS-232 data from computer to K2 (RF filtered)
4	ALC	Automatic Level Control from an external amp to the SSB adapter. Refer to our web site for related application notes.
5	RS-232 Sig. Ground	RS-232 ground return (for computer serial data; RF filtered)
6	AuxBus	K2 configuration network (RF filtered), intended for use with external AuxBus-compatible peripherals. Connections made to this line must be shielded, and total bypass capacitance should be between .001 and .005 $\mu$ F. Excessive capacitance may cause auxBus data transmission errors.
7	RF Detect	RF level feedback (DC), intended for use with external SWR bridges (when a KAT2 is not installed). A low-impedance (< 100 ohms) DC signal driving this line will override the K2's internal RF detector. Refer to the KAT2 ATU schematic for an example. Improper use of this line could result in incorrect K2 power settings, high current, etc.
8	DC Supply Voltage	This is intended as a power-on signal from the K2, and/or for powering low-current external peripherals. Total load current should be kept under 50 mA continuous, 80 mA peak to avoid damage to L1 on the AUX2 board. A 150- or larger series current limiting resistor should be used. Bypass capacitors in external equipment must be placed on the <i>far end</i> of the limiting resistor (i.e., not on the K2 end).
9	8 V Receive	8 V on receive, 0 V on transmit (approx.), current-limited to 2 mA. This signal is intended for use sequencing external amplifiers. A new firmware feature allows the 8 V receive line to remain low during the entire <b>T-R</b> delay to reduce CW-mode relay switching. See the K2 Rev. 2 Firmware manual for further details.

## Troubleshooting

If your symptoms are not covered below, check the orientation of all components, connectors, and wiring; look for cold solder joints; and check all DC voltages (see DC Voltage Chart).

**Band changes take longer than before:** This is completely normal, and has nothing to do with the KIO2. The new K2 firmware (revision 2.01 or later) suppresses relay switching during rapid band changes. The receiver will come alive about 1/2 second after the last tap of **BAND+** or **BAND-**.

**No KIO2 to computer data communication:** Usually this is caused by a broken or poorly soldered I/O connection, or by incorrect setup of the computer program. Verify the baud rate (4800) and related settings at the computer, and make sure the **PORT** menu entry in the K2 is set to **ON**. Your software may require the CTS/RTS loopback shown in Figure 7. Also, some PC programs work only under DOS or require extra serial port configuration steps. Check our web site for further information about your software or PC.

**No characters are echoed when typing using Hyperterminal:** There is a bug in some versions of Hyperterminal that prevents local character echo even if the appropriate box is checked. A link to a corrected version or patch may be available on our web site.

**Missing sidetone:** The Control board modification, which was made to improve RS-232 interface performance, changes the source of the sidetone to pin 4 of U8. The original sidetone source, pin 25 of U6, becomes the serial transmit pin. The K2 needs to be configured to recognize the new sidetone source as explained on page 11. If the sidetone still can't be heard, re-check all Control board modification steps.

**No (-) supply voltage at U1-8:** The KIO2's crystal oscillator may not be running. This oscillator operates at about 16.29 MHz. Most K2's can tune to this frequency, where you can hear the KIO2's signal. First, switch to the 17-meter band (18 MHz). Next, tune the VFO to the KIO2's oscillator frequency; the signal should be loud and stable. If you can't find the signal, it may be because your K2's VFO cannot tune this low in frequency. Try looking for the KIO2 oscillator signal using a general-coverage receiver, with a short length of wire as an antenna (drape the wire near the KIO2). If you still can't find the signal, proceed with the DC voltage checks.

**Strong noise signals heard on one or more bands:** This could indicate that the KIO2's 8-wire cable, or another option cable, is laying directly on top of the K2's RF board. Remove the top cover and re-dress the cables using cable ties. It may actually be easier to remove the right side panel for this purpose, since you can see exactly how all of the cables are positioned with the top cover in place.

**Weak noise signals heard on quiet bands:** It's nearly impossible to eliminate *all* computer-related noise. However, you may be able to eliminate some weak, computer-modulated signals heard on quiet bands. This involves disabling the KIO2's on-board 16.29 MHz crystal oscillator. If you disable the oscillator, the (-) supply voltage for the KIO2 is then derived from the computer's "RxD" signal at pin 3 of J1 (on the KIO2 board). *This will not work in all cases*, since some computers don't provide an adequate voltage level on the RxD line.

To disabled the oscillator, remove R2 on the KIO2 (47 ohms). Do before and after tests on the suspected noise signal to verify that this eliminates it. Then test the KIO2 with the software application to make sure it still functions correctly. Do this with each computer to be used with the K2.

## DC Voltage Chart

These measurements were made with a 14 V power supply, R2 installed, and no computer or other external equipment connected to J1 on the KIO2. Negative voltages may vary by +/- 3V or more without affecting performance. Voltages marked with an asterisk (\*) may vary due to DMM probe loading effects.

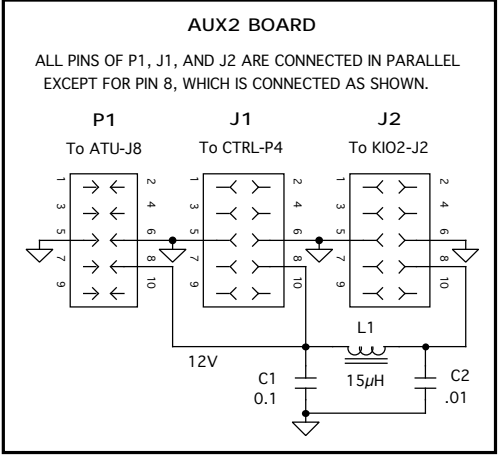
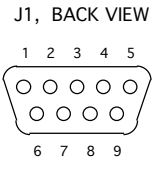
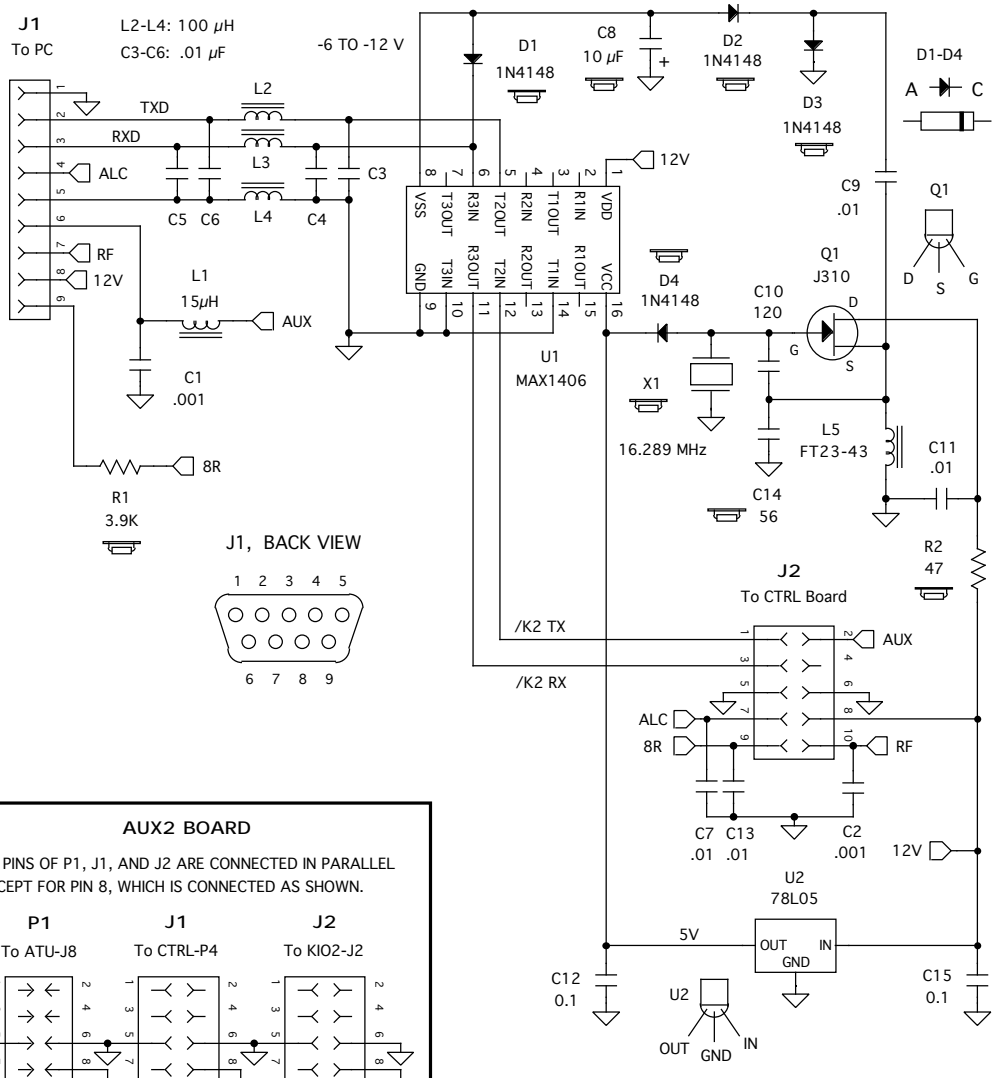
Pin	V	Pin	V	Pin	V	Pin	V	Pin	V	Pin	V	Pin	V
J1-1	0	U1-1	14	U1-10	0	J2-1	5.0	J2-10	0	Q1-G	-1*	D3-A	-4*
J1-2	-8	U1-2	0.1	U1-11	5	J2-2	5.5			Q1-S	0*	D3-C	0
J1-3	0.1	U1-3	14	U1-12	5	J2-3	5	U2 in	14	Q1-D	14	D4-A	-1*
J1-4	4.5	U1-4	0.1	U1-13	4.5	J2-4	0	Out	5			D4-C	5
J1-5	0	U1-5	-8	U1-14	0	J2-5	0			D1-A	-9		
J1-6	5.5	U1-6	0.1	U1-15	4.5	J2-6	0			D1-C	0.1		
J1-7	0	U1-7	14	U1-16	5	J2-7	4.5			D2-A	-9		
J1-8	14	U1-8	-9			J2-8	14			D2-C	-4*		
J1-9	8	U1-9	0			J2-9	8						

## Circuit Details

Refer to the schematic diagram, page 24.

U1 is an RS-232 transceiver IC. It converts the 5V logic-level signals at pins 11 and 12 (RX and TX data) to RS-232 levels, typically +/- 5 to +/- 12 VDC. Q1 is a Colpitts oscillator that drives a negative-going detector (D2/D3). The negative voltage is filtered by C8 and supplied to U1 (pin 8) as the (-) transmit supply voltage (Vss). L2-L4 and C3-C6 provide pi-net RF filtering. The RS-232 signal ground (J1, pin 5) is isolated from the chassis ground (pin 1) to reduce noise pickup.

If the on-board crystal oscillator is disabled by removing R2, the negative supply voltage (U1 pin 8) is derived from the RxD line (J1 pin 3) rather than from the oscillator. This voltage will vary depending on the K2's serial I/O transmit duty cycle as well as the quiescent voltage supplied by the computer on RxD. If the on-board oscillator is running (R2 installed), the negative supply voltage will be determined by either the RxD line or the detector output (D2/D3), whichever is more negative.



= On bottom of PC board.

<b>Elecraft KIO2 Aux I/O Adapter</b>			
By W. Burdick E. Swartz	Rev. E	Date 6-13-01	Sht. 1 of 1